→ Series 418

418

Overflow and pressure control valves made of stainless steel, angle-type with threaded connections –externally adjustable–



SUITABLE FOR

Liquids	neutral and non-neutral	
Air, gases and vapours	neutral and non-neutral	
Steam		

EXAMPLES OF USE

For the protection of:
- pumps against overloading in closed circuits for neutral / non-neutral, non-sticking liquids

For the control of:
- systems under pressure for neutral/ non-neutral gases and vapours and – depending on the sealing material – also for steam.

- chemical plants, biogas plants
- desalination plants
- mechanical engineering and process equipment construction
- shipbuilding industry and marine equipment
- industrial applications
- secondary areas in the food-, beverage-, pharmaceutical- and cosmetics-industries

MATERIAL

EDELSTAHL Rostfrei

SPECIFICATION

3/8“ – 1 1/4“ DN 10 – DN 32	– 60°C to + 225°C depending on version	0,2 – 30 bar

APPROVALS

European Pressure Equipment Directive

TR ZU 032/2013 - TR ZU 010/2011

Requirements

PED 2014/68/EU

Classification society

DNV	DNV
Lloyd's Register EMEA	LR EMEA
American Bureau of Shipping	ABS
Bureau Veritas	BV
Russian Maritime Register of Shipping	RS
Registro Italiano Navale	RINA

MATERIALS

Component	Material	DIN EN	ASME
Inlet body	Stainless steel	1.4404	316 L
Outlet body	Stainless steel	1.4408	CF8M
Internal parts	Stainless steel	1.4404	316 L
Spring	Stainless steel	1.4310	302

t	gastight version of spring housing	for neutral and non-neutral media, not counter pressure compensated. The environment is protected from being affected by the medium. Only available without lifting device. Adjustable under operating conditions without medium escaping into the atmosphere.

Complete functional cartridge available as replacement part (order code: 418 cartridge-DN..-seal) can be exchanged without removing the valve.

Valves can be delivered unset within a pressure range or set and sealed at the factory.

■ MEDIUM

GF	gaseous and liquid	Air, vapours, gases, liquids and - depending on seal - also for steam

■ TYPE OF LIFTING MECHANISM

0	without lifting device

■ AVAILABLE NOMINAL DIAMETERS AND CONNECTION SIZES

Nominal diameter DN		**10**	**15**	**20**	**25**	**32**
Inlet		3/8“ (10)	1/2“ (15)	3/4“ (20)	1“ (25)	1 1/4“ (32)
Outlet	3/8“ (10)	■				
	1/2“ (15)		■			
	3/4“ (20)			■		
	1“ (25)				■	
	1 1/4“ (32)					■

■ TYPE OF CONNECTION INLET / OUTLET THREADED CONNECTIONS

f / f	Standard	Female thread BSP-P / Female thread BSP-P	DIN EN ISO 228-1 / DIN EN ISO 228-1
m / f	On request	Male thread BSP-P / Female thread BSP-P	DIN EN ISO 228-1 / DIN EN ISO 228-1
KLSDIN / KLSDIN	On request	Clamp connection DIN / clamp connection DIN	DIN 32676 / DIN 32676

■ SEALS

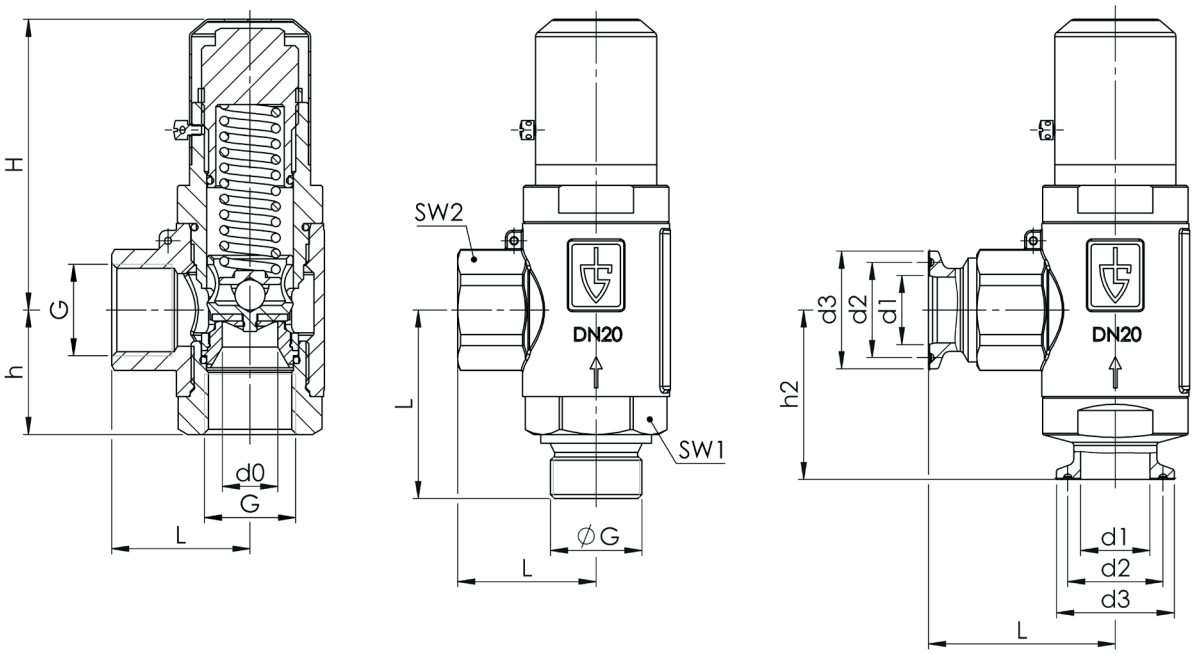
NBR	Nitrile rubber (standard)	Elastomere flat seal 0,2 – 30 bar	–30°C to +130°C
EPDM	Ethylene propylene diene	Elastomere flat seal 0,2 – 30 bar	–50°C to +150°C
FKM	Fluorocarbon	Elastomere flat seal 0,2 – 30 bar	–20°C to +200°C
PTFE	Polytetrafluoroethylene	Flat seal 0,5 – 30 bar	–60°C to +225°C

If the seal is made of PTFE the O-rings of the cartridge are as standard made of FPM. FFPM possible on request against surcharge.

NOMINAL DIAMETERS, CONNECTIONS, INSTALLATION DIMENSIONS

Series 418: Connection, installation dimensions, ranges of adjustment						
Nominal diameter	**DN**	**10**	**15**	**20**	**25**	**32**
Connection DIN EN ISO 228	**G**	3/8" (10)	1/2" (15)	3/4" (20)	1" (25)	1 1/4" (32)
Outlet DIN EN ISO 228	**G**	3/8" (10)	1/2" (15)	3/4" (20)	1" (25)	1 1/4" (32)
Installation dimensions in mm	**L**	34	34	40	50	50
	L1	45	43,5	54	61	61
	H	73	73	84	98	98
	h	33	33	36	48	48
	h1	47,5	50	54,5	69	75
	h2	42,5	42,5	49	63	66
	d1	10	16	20	26	32
	d2	27,5	27,5	27,5	43,5	43,5
	d3	34	34	34	50,5	50,5
	SW1	30	30	36	50	50
	SW2	28	28	32	41	50
	do	10	14	16	25	25
Weight	**kg**	0,5	0,5	0,8	1,8	1,9
Set pressure	**bar**	0,2 - 30	0,2 - 30	0,2 - 30	0,2 - 30	0,2 - 30
Range of adjustment	**bar**	0,2-1,2 1,2-3 2-12 12-30	0,2-1,2 1,2-3 2-12 12-30	0,2-1,2 1,2-3 2-12 12-30	0,2-1,2 1,2-3 2-12 12-30	0,2-1,2 1,2-3 2-12 12-30

MAIN DIMENSIONS, INSTALLATION DIMENSIONS



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Series 418 ■ INDIVIDUAL SELECTION / VALVE CONFIGURATION

Series	Valve version	Medium	Lifting device	Nominal diameter DN	Connection type		Connection size		Seal	Options	Pressure range / set pressure	Quantity
					Inlet	Outlet	Inlet	Outlet				
418	t	GF	0	15	f	f	15	15	NBR		2 - 12	5
418	t	GF	0	25	KLSDIN	f	25	25	PTFE	FFKM	8	2
418	t	GF	0									
418	t	GF	0									

■ TECHNICAL FINISHES, VARIANTS, ACCESSORIES

S3	Auxilary seals made of FFKM	☐			☐
S24	Auxilary seals made of EPDM	☐			☐
		☐			☐

■ PROPERTIES

GOX	Especially for gaseous O2 applications by employment of specific materials including oil- and grease free production process	☐			☐
P01	Oil- and grease-free production	☐			☐
		☐			☐

■ CERTIFICATES / APPROVALS

C01	Factory certificate acc. DIN EN 10204 2.2 (WKZ 2.2)	☐	C06	ATEX evaluation acc. to 2014/34/EU	☐
C02-1	Test certificate acc. DIN EN 10204 3.1 (WPZ 3.1) for non TÜV-CE valves marking of individual serial number is required	☐	C10	Certificate of oil- and grease free production	☐
C03	Material test certificate acc. DIN EN 10204 3.1 (MPZ 3.1) (pressure retaining part)	☐	C11	Certification of the production process especially for gaseous oxygen applications by employment of specific materials	☐
C05	Sealing material Manufacturer certification (FDA, USP 3, 3-A,…), Please indicate description of certificate:	☐			☐

■ ADMISSIONS / ACCREDITATIONS

AA1	EC Type examination acc. to Directive 2014/68/EU	☐	AK1	Det Norske Veritas (DNV) type approval	☐
AA4	EAC - certificate/declaration with passport for the valve and laser marking of the valve	☐	AK2	Lloyd's Register (LR) type approval	☐
		☐	AK3	American Bureau of Shipping (ABS) type approval	☐
		☐	AK4	Bureau Veritas (BV) type approval	☐
		☐	AK5	Russian Maritime Register of Shipping (RMRS) type approval	☐
		☐	AK6	Registro Italiano Navale (RINA) type approval	☐
		☐	AL	Individual inspection by notified body inspector – (body to be indicated):	☐

■ ENQUIRY

Copy and send to: order@goetze.de.

Series 418: Kv values at 1 bar overpressure

Nominal diameter DN	10				10				10			
	Air [Nm³/h]				Water [m³/h]				Steam [kg/h]			
Pressure range bar	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30
Set pressure bar												
0,2	87				2,9				62,0			
0,7	106				3,0				74,7			
1,2	113	81			3,2	2,3			79,3	56,9		
2,0		96	47			2,6				67,0		
3,0		99	51			2,6	1,2			68,7	35,4	
4,0			56				1,2				38,8	
5,0			62				1,1				42,7	
6,0			65				1,1				44,7	
7,0			70				1,0				48,0	
8,0			77				1,0				52,6	
9,0			86				0,8				58,6	
10,0			94				0,7				63,9	
11,0			105				0,5				71,3	
12,0			108	81			0,4	0,7			73,1	54,9
13,0				78				0,6				52,9
14,0				74				0,6				50,1
15,0				72				0,6				48,6
16,0				62				0,6				41,8
17,0				55				0,6				37,1
18,0				48				0,5				32,3
19,0				40				0,4				26,9
20,0				29				0,4				19,5
21,0				22				0,4				14,8
22,0				16				0,3				10,8
23,0				12				0,3				8,1
24,0				6				0,2				4,0
25,0				3				0,2				2,0
26,0				< 1				0,2				< 1
27,0				< 1				0,1				< 1
28,0				< 1				0,1				< 1
29,0				< 1				0,1				< 1
30,0				< 1				0,1				< 1

Series 418: Kv values at 1 bar overpressure

Nominal diameter DN	15				15				15			
	Air [Nm³/h]				Water [m³/h]				Steam [kg/h]			
Pressure range bar	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30
Set pressure bar												
0,2	107				3,4				76,3			
0,7	119				3,7				83,9			
1,2	126	92			3,8	2,8			88,5	64,6		
2,0		107	47			2,4				74,7		
3,0		115	54			2,1	1,4			79,8	37,5	
4,0			63				1,4				43,6	
5,0			70				1,5				48,2	
6,0			81				1,5				55,7	
7,0			98				1,4				67,3	
8,0			103				1,3				70,4	
9,0			107				1,2				72,9	
10,0			112				1,1				76,2	
11,0			118				0,9				80,1	
12,0			122	61			0,8	0,7			82,6	41,3
13,0				70				0,6				47,5
14,0				78				0,6				52,8
15,0				85				0,5				57,4
16,0				97				0,5				65,4
17,0				105				0,5				70,7
18,0				114				0,5				76,8
19,0				78				0,5				52,5
20,0				34				0,4				22,9
21,0				12				0,4				8,1
22,0				< 1				0,4				< 1
23,0				< 1				0,3				< 1
24,0				< 1				0,3				< 1
25,0				< 1				0,2				< 1
26,0				< 1				0,2				< 1
27,0				< 1				0,2				< 1
28,0				< 1				0,1				< 1
29,0				< 1				0,1				< 1
30,0				< 1				0,1				< 1

Series 418: Kv values at 1 bar overpressure

Nominal diameter DN	20				20				20			
	Air [Nm³/h]				Water [m³/h]				Steam [kg/h]			
Pressure range bar	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30
Set pressure bar												
0,2	151				4,7				107,7			
0,7	166				5,4				117,0			
1,2	182	123			5,8	3,5			127,8	86,4		
2,0		139	88			3,4				97,0		
3,0		150	97			2,8	1,7			104,1	67,3	
4,0			102				1,6				70,6	
5,0			111				1,6				76,4	
6,0			124				1,4				85,2	
7,0			132				1,3				90,6	
8,0			136				1,0				93,0	
9,0			143				0,8				97,5	
10,0			148				0,7				100,6	
11,0			153				0,6				103,9	
12,0			159	114			0,6	0,4			107,7	77,2
13,0				118				0,5				80,0
14,0				121				0,7				81,9
15,0				124				0,8				83,7
16,0				129				0,9				87,0
17,0				125				0,9				84,2
18,0				136				1,1				91,6
19,0				141				1,0				94,9
20,0				144				0,7				96,9
21,0				130				0,6				87,5
22,0				115				0,5				77,4
23,0				100				0,4				67,3
24,0				87				0,3				58,5
25,0				55				0,3				37,0
26,0				36				0,2				24,2
27,0				29				0,2				19,5
28,0				20				0,1				13,4
29,0				12				0,1				8,1
30,0				4				0,1				2,7

Series 418: Kv values at 1 bar overpressure

Nominal diameter DN	25				25				25			
	Air [Nm³/h]				Water [m³/h]				Steam [kg/h]			
Pressure range bar	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30
Set pressure bar												
0,2	348				10,3				248,1			
0,7	402				11,6				283,3			
1,2	431	381			11,2	9,4			302,6	267,5		
2,0		398	179			9,8				277,8		
3,0		372	212			8,5	4,3			258,3	147,2	
4,0			244				4,3				169,0	
5,0			288				4,4				198,3	
6,0			308				4,5				211,6	
7,0			314				4,7				215,5	
8,0			319				4,9				218,0	
9,0			331				5,2				225,7	
10,0			346				5,6				235,3	
11,0			351				5,3				238,3	
12,0			363	142			4,8	1,9			245,8	96,2
13,0				160				1,9				108,5
14,0				187				1,9				126,5
15,0				208				2,0				140,4
16,0				223				2,0				150,3
17,0				229				2,2				154,3
18,0				234				2,4				157,6
19,0				240				2,0				161,6
20,0				247				1,3				166,3
21,0				252				1,0				169,6
22,0				258				0,9				173,6
23,0				265				0,8				178,2
24,0				270				0,7				181,6
25,0				276				0,6				185,5
26,0				287				0,5				192,9
27,0				300				0,4				201,6
28,0				310				0,3				208,2
29,0				328				0,2				220,3
30,0				336				0,1				225,6

CAPACITY TABLE

Series 418: Kv values at 1 bar overpressure

Nominal diameter DN	32				32				32			
	Air [Nm³/h]				Water [m³/h]				Steam [kg/h]			
Pressure range bar	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30	0,2 - 1,2	1,2 - 3	2 - 12	12 - 30
Set pressure bar												
0,2	426				12,1				303,7			
0,7	457				14,2				322,0			
1,2	460	386			14,5	10,3			322,9	271,0		
2,0		441	187			10,9				307,8		
3,0		477	229			12,0	4,3			331,2	159,0	
4,0			278				4,4				192,5	
5,0			303				4,5				208,6	
6,0			326				4,6				224,0	
7,0			345				4,7				236,8	
8,0			369				4,8				252,2	
9,0			397				5,0				270,7	
10,0			413				5,2				280,8	
11,0			431				5,7				292,6	
12,0			448	167			6,5	2,1			303,4	113,1
13,0				192				2,5				130,2
14,0				220				2,7				148,8
15,0				245				3,1				165,3
16,0				252				3,2				169,9
17,0				261				2,6				175,9
18,0				267				2,2				179,8
19,0				275				1,9				185,1
20,0				283				1,7				190,5
21,0				307				1,5				206,6
22,0				328				1,3				220,7
23,0				347				1,2				233,4
24,0				359				1,0				241,4
25,0				373				0,8				250,7
26,0				381				0,6				256,1
27,0				394				0,5				264,7
28,0				401				0,4				269,4
29,0				406				0,3				272,7
30,0				412				0,2				276,6